

Work Order ID 73162

Friday, August 26, 2011 7:12:15 AM

Page 1

Item ID: D3638-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Bushing

Start Date: 8/26/2011 Start Qty: 20.00

Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 20.00

Customer:

Reference:

Approvals: Process Plan: MF Date: 11-08-29

Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3638	Rev B

100	Hardinge CNC LATHE SMALL	0.00
Hardinge	Memo	0.00
Hardinge CNC Lathe Small	Machine as per folio FA704 Deburr and tumble	

29 11.9.30

10 4

110	QC2- Inspect parts off machine FAI/FAIB	0.00
QC	Memo	0.00
Quality Control		

29 11.7.30

10 4

120	QC8- Inspect parts - second check	0.00
QC	Memo	0.00
Quality Control		

29 11/9/30

10 6

W/O:		WORK ORDER CHANGES						
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 244

0.00



Packaging

Memo

0.00

Packaging

11/9/30 100

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/9/30 MF11-09-30

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Picklist Print

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Page 1

Work Order ID: 73162

Parent Item: D3638-1

Parent Item Name: Bushing




Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP rev A 07.09.11 new issue EC
IPP Rev:B 08-01-10 ECN 1050 rev.b as per dwg DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R1.000  303 Round Bar 1.00		Purchased	No			100	f	34.5390	0.035	0.736842			



11.2.30

Location

Loc Qty

Loc Code

MAT028

34.539

116700

1.107

117550 ✓

6.9

117598

13.74

118008

12.792

15

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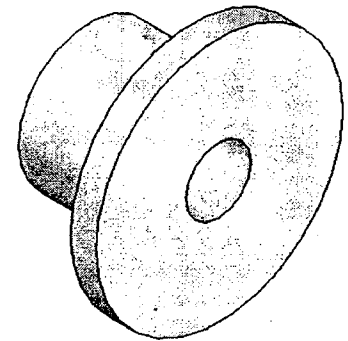
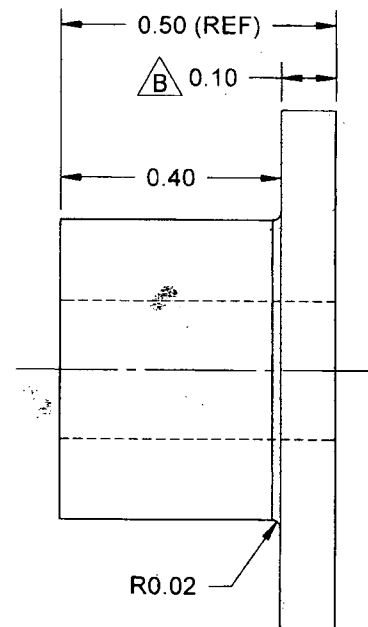
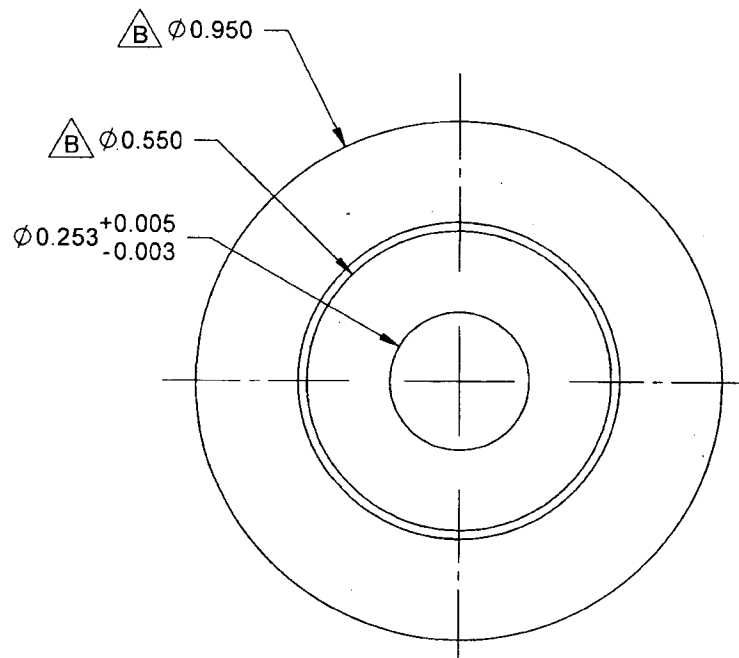
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#73162

D3638-1 BUSHING
(REPLACES GENEVA P/N G10608-2)

RELEASED
 07.11.14 / W

NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01lbs

B	INCREASE SHAFT OD FROM 0.375 TO 0.550; ADD FLANGE	LE	07.10.16
A	NEW ISSUE; REPLACES GENEVA G10608-2	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	LE		
CHECKED	LE	DRAWING NO.	REV. B
MFG. APPR.	LE	D3638	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	BUSHING	3:1
DATE	07.10.16	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

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